

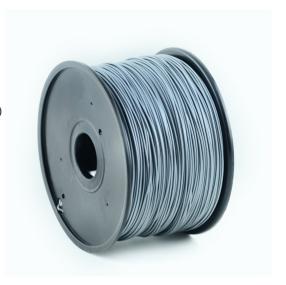
Shaping the perfection

HIPS plastic filament for 3D printers, 3 mm diameter, silver

3DP-HIPS3-01-S

VERSATILE & EASY TO USE

- Practical liquid soluble HIPS material (High impact polystyrene) is a versatile, economical and impact-resistant support material.
- HIPS is soluble in Limonene and can be glued by acetone or superglue (Cyanoacrylate).
- Can be used as both standalone material and support material for over-lengths and holes in ABS parts.



Features

- HIPS filament
- Maintains strength in high-impact applications
- Easily moldable, good dimensional stability and low volatility
- Suitable for use in a variety of 3D printers
- Can be easily glued and painted

Packaging

Q'ty in crtn, pcs Crtn volume, CUM Crtn weight, kgs Individual package size LxWxH: Carton size LxWxH: Country of origin Barcode Customs code 12 0.053 16 180x180x110 mm 380x375x370 mm CN 8716309089425 3916909000

Specifications

Material: HIPS, 3 mm diameter Weight: 1 kg/spool (2.2 lbs) Length: approx. 140 m Density at 21.5?C: 1.04 g/cm3 Melt Flow Index at 10min, 2.16kg: 4 Melt Point: 225 240 ?C

Heat-Deflection-Temperature at 0.455 MPa: 7 ?C Yield Strength at 5mm/min: 80 90 MPa

Impact Strength: 10 KJ/m2
Ensile Break: 55 %

System requirements

Diameter: 3.00 ± 0.05 mm

A 3D printer with 3 mm extruder of temperature around 230 ?, suitable for HIPS filament

Do not remove 3D printed parts until they are fully cooled down

Certificates





